METRIC CONVERSIONS LENGTH

INCH FRACTIONS TO MILLIMETRES

GAUGE	INCHES		S	M/M.	ı	NCHES	M/M,	. 1	NCHES	M/M.		NCHES	M/M.
*			.01	.254		.255906	6.5		.51	12.954		.76	19.304
26	.0196 🛊	1 64	.015625 .019685 .02	.3969 . 5 .508	17 64	.26 265625 .27	6.604 6.7469 6.858	33 64	.511811 .515625 .52	13 13.0969 13.208	49 64	.765625 .767717 . 77	19.4469 19.5 19.558
24 22 20	.0247 • .0312 • .0392 •	1 32	.03 .03125 .039370	.762 .7937	9 32	.275591 .28 .28125	7 7.112 7.1437	17 32	. 53 .53125 .531496	13.462 13.4937 13.5	25 32	. 78 .78125 .787402	19.812 19.8437 20
18	.0495 🛊	3 64	. 04 .046875 . 05	1.016 1.1906 1.270	19 64	.29 .295276 .296875 .3	7.366 7.5 7.5406 7.620	35 64	. 54 .546875 . 55 .551181	13.716 13.8906 13.970	51 64	. 79 .796875 . 8	20.066 20.2406 20.320
16	.0625 🛊	1 16	.059055 . 06 .0625 . 07	1.5 1 524 1 5875 1 778	5 16	. 31 .3125 .314961	7.874 7.9375 8	9	.56 .5625 .57	14.224 14.2875 14.478	13 16	.807087 . 81 .8125	20.5 20.574 20.6357 20.828
14	.0785 🛊	5 64	.078125 078740 . 08	1.9844 2 2.032	21 64	. 32 .328125 . 33	8.128 8.3344 8.382	37 64	.570866 .578125	14.5 14.6844 14.732	53 64	.826772 .828125 . 83	21 21.0344 21.082
12	.0991 •	3 32	.09 .09375 .098425	2.286 2.3812 2.5 2.540	1 32	.334646 . 34 .34375 .35	8.5 8.636 8.7312 8.890	19 32	. 59 .590552 .59375	14.986 15 15.0812 15.240	27 32	.84 .84375 .846457 .85	21.336 21.4312 21.5 21.590
		7 64	. 1 .109375 . 11	2.7781 2.794 3	23 64	.354331 .359375 .36	9 9.1281 9.144	39 64	.609375 .61 .610237	15.4781 15.494 15.5	55 64	.859375 . 86 .866142	21.8281 21.844 22
10	.1250 🛊	1/8	.12 .125 .13	3.048 3.1750 3.302	3/8	. 37 .374016 .375 . 38	9.398 9.5 9.5250 9.652	5⁄8	.62 .625 .629922 .63	15.748 15.8750 16 16.002	7⁄8	. 87 .875 . 88	22.098 22.2250 22.352
		9 64	137795 . 14 140625	3.5 3.556 3.5719 3.810	2 <u>5</u>	.39 .390625 .393701	9.906 9.9219	41 64	.64 .640625 .649607	16.256 16.2719 16.5	57 64	.885827 . 89 .890625	22.5 22.606 22.6219 22.860
8	.1570 🛊	5 32	.15 .15625 .157480 .16	3.9687 4 4.064	13 32	.4 .40625 .41	10.160 10.3187 10.414	21 32	.65 .65625 .66	16.510 16.6687 16.764	29 32	.905513 .90625 .91	23 23.0187 23.114
		11 64	.17 .171875 .177165	4.318 4.3656 4.5	27 64	.413386 . 42 .421875 . 43	10.5 10.668 10.7156 10.922	43 64	.669292 .67 .671875	17 17.018 17.0656 17.272	59 64	. 92 .921875 .925198	23.368 23.4156 23.5
		3 16	.18 .1875 .19	4.572 4.7625 4.826	<u>7</u> 16	.433071 .4375 .44	11 11.1125 11.176	11 16	.6875 .688977 . 69	17.4625 17.5 17.526	1 <u>5</u> 16	.93 .9375 .94 .944883	23.622 23.8125 23.876 24
6	.1980 🛊	1 <u>3</u>	.196851 . 2 .203125	5.080 5.1594 5.334	29 64	. 45 .452756 .453125	11.430 11.5 11.5094	4 <u>5</u> 64	. 7 .703125 .708662	17.780 17.8594 18	61 64	.95 .953125 .96	24.130 24.2094 24.384
		<u>7</u> 32	.216536 .21875 .22	5.5 5.5562 5.588	1 <u>5</u> 32	.46 .46875 .47 .472441	11.684 11.9062 11.938 12	23 32	. 71 .71875 . 72 .728347	18.034 18.2562 18.288 18.5	31 32	.964568 .96875 .97	24.5 24.6062 24.638
		15 64	.23 .234375 .236221	5.842 5.9531 6	31 64	.48 .484375 .49	12.192 12.3031 12.446	47 64	. 73 .734375 .74	18.542 18.6531 18.796	63 64	.98 .984252 .984375 .99	24.892 25 25.0031 25.146
4	.250 🛊	1/4	.24 ·.25	6.096 6.350	1/2	.492126 5 .	12.5 12.700	3⁄4	.748032 .75	19 19.050		i	25.40

METRIC CONVERSIONS VOLUME

CUBIC YARDS TO CUBIC METRES.

IMPERIAL GALLONS TO LITRES

CUB. YDS.	M ³	CUB. YDS.	M ³
1	0.7646	51	38.992
2	1.5291	52	39.757
3	2.2937	53	40.521
4	3.0582	54	41.286
5	3.8228	55	42.051
6	4.5873	56	42.816
7	5.3519	57	43.580
8	6.1164	58	44.344
9	6.8810	59	45.109
10	7.6455	60	45.873
11	8.4101	61	46.638
12	9.1747	62	47.402
13	9.9392	63	48.167
14	10.704	64	48.932
15	11.468	65	49.696
16	12.233	66	50.461
17	12,997	67	51,225
18	13.762	68	51.990
19.	14.527	69	52.754
20	15.291	70	53.519
21	16.056	71	54.283
22	16.820	72	55.048
23	17.585	73	55.813
24	18.349	74	56.577
25	19.114	75	57.342
26	19,878	76	58.106
27	20.643	77	58.871
28	21.408	78	59.635
29	22.172	79	60.400
30	22.937	80	61.164
31	23.701	81	61.929
32	24.466	82	62.694
33	25.230	83	63.458
34	25.995	84	64.223
35	26.759	85	64.987
36	27.524	86	65.752
37	28.289	87	66.516
38	29.053	,88	67.281
39	29.818	89	68.045
40 41	30.582	90 91	68.810
41	31.347	92	69.574 70.339
43	32.111 32.876	92	71.104
43	33.640	94	71.868
45	33.640	95	72.633
46	35.170	96	73.397
47	35.170 35.934	97	74.162
48	36.699	98	74.102
49	37.463	99	75.691
50	38.228	100	76.455
	20.20	<u> </u>	

GALLS.	LITRES	GALLS.	LITRES
1	4.5461	51	231.85
2	9.0922	. 52	236.40
3	13.638	53	240.94
4	18.184	54	245.49
5	22.731	55	250.04
6	27.277	56	254.58
7	31,823	57	259.13
8	36,369	58	263.67
9	40.915	59	268.22
10	45.461	60	272.77
11	50.007	61	277.31
12	54.553	62	281.86
13	59.099	63	286.40
14	63.645	64	290.95
15	68.192	65	295.50
16	72,738	66	300.04
17	72.736 77.284	67	300.04 304.59
18	81.830	68	309.13
19	86.376	69	313.68
20	90.922	70.	318.23
21		70.	
22	95.468	72	322.77 327.32
23	100.01		1
	104.56	73	331.87
24	109.11	74	336.41
25	113.65	75	340.96
26	118.20	76	345.50
27	122.74	77 .	350.05
28 .	127.29	78	354.60
29	131.84	79	359.14
30	136.38	80	.363.69
31	140.93	81	368.23
32.	145.48	82	372.78
33	150.02	83	377.33
34	154.57	84	381.87
35	159.11	85	386.42
36	163.66	86	390.96
37	168.21	87	440.97
38	172.75	88	400.06
39	177.30	89	404.60
40	181.84	90	409.15
41	186.39	91	413.70
42	190.94	92	418.24
43	195.48	93	422.79
44	200.03	94	427.33
45	204.57	95	431.88
46	209.12	96	436.43
47	213.67	97	440.97
48	218.21	98	445.52
49	222.76	99	450.06
50	227.31	100	454.61
		<u> </u>	

METRIC CONVERSIONS MASS

POUNDS, HUNDREDWEIGHTS, TONS TO KILOGRAMS

LBS.	kg	LBS.	kg	CWT S.	kg	TONS	kg
1	0.4536	51	23.133	1	50.8	30	30 482
2	0.9072	52	23.587	2	101.6	31	31 498
3	1.3608	53	24.040	3	152.4	32	32 514
4	1.8144	54	24.494	4	203.2	33	33 530
5	2.2680	55	24.948	5	254.0	34	34 546
6	2.7216	56	25.401	6	304.8	35	35 562
7	3.1752	57	25.855	7	355.6	36	36 578
8	3.6287	58	26.308	8	406.4	37	37 594
9	4.0823	59	26.762	9	457.2	38	38 610
10	4.5359	60	27.216	10	508.0	39	39 626
11	4.9895	61	27.669	11	558.8	40	40 642
12	5.4431	62	28,123	12	609.6	41	41 658
13	5.8967	63	28.576	13	660.4	42	42 674
14	6.3503	64	29.030	14	711.2	43	43 690
15	6.8039	65	29.484	15	762.0	44	44 706
16	7.2575	66	29.937	16	812.8	45	45 722
17	7.7111	67	30.391	17	863.6	46 ·	46 738
18	8.1647	68	30.844	18	914.4	4 7	47 754
19	8.6183	69	31.298	19	965.2	48	48 770
20	9.0719	70	31.752	TONS	kg	49	49 786
21	9.5254	71	32.205	10113		- 50	50 802
22	9.9790	72	32.659	1	1016.0	51	51 819
23	10.433	73	33.112	2	2032.1	52	52 835
24	10.886	74	33.566	3	3048.1	53	53 851
25	11.340	75	34.019	4 5 6	4064.2	54	54 867
26	11.793	76	34.473	5	5080.2	55	55 883
27	12.247	77	34.927		6096.3	56	56 899
28	12.701	78	35.380	7	7112.3	57	57 915
29	13.154	79	35.834	8	8128.4	58	58 931
30	13.608	80	36.287	9	9144.4	59	59 947
31	14.061	81	36.741	10	10 161	60	60 963
32	14.515	82	37.195	11	11 177	61	61 979
33	14.969	83	37.648	12	12 193	62	62 995
34	15.422	84	38.102	13	13 209	63	64 011
35	15.876	85	38.555	14	14 225	64	65 027
36	16.329	86	39.009	15	15 241	65	66 043
37	16.783	87	39.463	16	16 257	66	67 059
38	17.237	88	39.916	17	17 273	67	68 075
39	17.690	* 89	40.370	18	18 289	68	69 091
40	18.144	90	40.823	19	19 305	69	70 107
41	18.597	91	41.277	20	20 321	70	71 123
42	19.051	92	41.731	21	21 337	71	72 140
43	19.505	93	42.184	22	22 353	72	73 156
44	19.958	94	42.638	23	23 369	73	74 172
45	20.412	95	43.091	24	24 385	74	75 188
46	20.865	96	43.545	25	25 401	75	76 204
47	21.319	97	43.999	26	26 417	76	77 220
48	21.772	98	44.452	27	27 433	77	78 236
49	22.226	99	44.906	28	28 449	78	79 252
50	22.680	100	45.359	29	29 465	79	80 268

METRIC CONVERSIONS PRESSURE

P.S.I TO KILOPASCALS

ltf/in ²	kPa	lbf/in ²	kPa	lbf/in ²	kPa	lbf/in ²	kPa
1	6.8948	26	179.26	51	351.63	76	524.00
2	13.790	27	186.16	52	358.53	77	530.90
3	20.684	28	193.05	53	365.42	78	537.79
4	27.579	29	199.95	54	372.32	79	544.69
5	34.474	30	206.84	55	379.21	80	551.58
6	41.369	31	213.74	56	386.11	81	558.48
7	48.263	32	220.63	57	393.00	82	565.37
8	55.158	33	227.53	58	399.90	83	572.27
9	62.053	34	234.42	59	406.79	84	579.16
10	68.948	35	241.32	60	413.69	85	586.05
11	75.842	36	248.21	61	420.58	86	592.95
12	82.737	37	255.11	62	427.48	87	599.84
13	89.632	38	262.00	63	434.37	88	606.74
14	96.527	39	268.90	64	441.26	89	613.63
15	103.42	40	275.79	65	448.16	90	620.53
16	110.32	41	282.69	66	455.05	91	627.42
17	117.21	42	289.58	67	461.95	92	634.32
18	124.11	43	296.48	68	468.84	93	641.21
19	131.00	44	303.37	69	475.74	94	648.11
20	137.90	45	310.26	70	482.63	95	655.00
21	144.79	46	317.16	71	489.53	96	661.90
22	151.69	47	324.05	72	496.42	97	668.79
23	158.58	48	330.95	73	503.32	98	675.69
24	165.47	49	337.84	74	510.21	99	682.58
25	172.37	50	344.74	75	517.11	100	689.48

METRIC CONVERSIONS

ENGINEERING CONVERSION FACTORS

TO CONVERT		INTO		MULTIPLY	RECIPROCAL
AREA					
square inches	in²	square centimetres	cm²	6.4516	0.1550
square feet	ft²	square metres	m²	0.0929	10.7640
square yards	yd²	square metres	m²	0.8361	1.1960
square miles	mile²	square kilometres	km²	2589.0000	0.3861
DENSITY					
pounds per cubic inch	lb/in³	grams per cubic millimetre	g/mm³	0.0277	36.1270
pounds per cubic foot	lb/ft ^s	kilograms per cubic metre	kg/m³	0.0160	62.4280
ENERGY					
foot pounds force	ft lbf	joules	J	1.3558	0.7376
horsepower	hp	kilowatts	kW	0.7457	1.3410
EORGE					
FORCE pounds force	lbf	newtons	N	4 4492	0.2249
pourius force	iDi	HEAMONIS	IN	4.4482	0.2248
LENGTH					
inches	in	millimetres	mm	25.4000	0.0394
feet	ft	metres	m	0.3048	3.2808
yards	yd	metres	m	0.9144	1.0936
miles	mile	kilometres	km	1,6093	0.6214
				1,0000	0.0214
MASS					İ
ounces (avoir.)	oz	grams	g	28.3500	0.0353
pounds	lb	kilograms	kg	0.4536	2.2046
hundredweights	cwt	kilograms	kg	50.8020	0.0197
tons (long)	ton UK	tonnes	t	1.0161	0.9842
tons (short)	ton US	tonnes	t	0.9072	1.1023
·					
MASS PER UNIT LENGTH		1			
pounds per inch	lb/in	kilograms per metre	k/m	17.8580	0.0560
MOMENT OF FORCE					
pound-force foot	lbf ft	newton metre	Nm	1.3558	0.7376
pound-force inch	lbf in	newton metre	Nm	0.1130	8.8508
practice intoll	, pr 1111	The state of the s	. 4111	5., 100	0.0000
PRESSURE		1			
pounds-force square inch	lbf/in²	kilopascal	kPa	6.8948	0.1450
inch of water	in H2O	pascal	Pa	2.5901	0.3861
inch of mercury	in Hg	pascal	Pa	35.2120	0.0284
STRESS			i		
UK ton-force per square inch	tonf/in²	megapascal	Мра	15.4440	0.6470
Jerisi ioros por oquaro mon		gapaooai	,		
VOLUME		1			
cubic inches	in³	cubic centimetres	cm³	16.3870	0.0610
cubic feet	ft³	cubic metres	m³	0.0283	35.3150
cubic yards	yd³	cubic metres	m³	0.7646	1.3079
UK gallons	UK gal	litres	t	4.5461	0.2200
US gailons	US gal	litres	t	3.7854	0.2642

METRIC CONVERSIONS COMMODITY MASS

The following list has been compiled from various sources and is believed to be reliable. However, no responsibility is accepted for calculations based on this data

PRODUCT	Kg	Per	PRODUCT	Kg	Per
Aluminium	2640	m³	Marble - Crushed	1530	m³
Ashes	675	m³	- Solid	2640	· m³
Asphalt - Paving	1600	m³	Milk - Bulk	1.03	Litre
Asphalt - Hot	1.14	Litre	Mud - Dry, Close	1520	m³
Barley	62	m³	- Wet, Fluid	1920	m³
Beer - Bottles 12 x 26oz	17.2	carton	Oats	440	m³
- Bottles 24 x 13oz	14.3	carton	Oil - Crude	0.83	Litre
- Cans 24x 13oz	11.3	carton	- Fuel	0.89	Litre
- Kegs (Steel)	_	_	- Lubricating	0.88	Litre
5 Gall. Full	30.8	each	Ores - Metallic	_	_
Empty	8.16	each	Copper	8840	m³
10 Gall. Full	57.6	each	Iron - Ordinary	4500	m³
Empty	12.3	each	iron - Brown	3800	m³
18 Gall. Full	103	each	Iron - Hematite	5200	m³
Empty	23.6	each	Iron - Magnetite	5000	m³
Bluestone	1850	m³	Lead	7270	m³
Brass	8330	m³	Maganese	4150	m³
Bricks	300	100	Tin	6700	m³
Calves - Live Average	68	head	Zinc	4650	m ^s
Cattle - Live Average	390	head	Petrol	0.73	Litre
Cement - Portland	40	bag	Rock - Crushed	1540	m³
Cinders	770	m³	Salt - Coarse	720	m³
Clay - Dry	1190	m³	- Fine	800	m³
- Wet	1900	m³	Sand - Coarse, Dry	1520	m³
Coal - Black	880	m³	- Course, Wet	1920	m³
- Brown	760	m³	- Fine, Dry	1760	m³
Coke	500	m³	- Fine, Wet	2000	m³
Concrete - Dry Mix	1600	m³	Sandstone - Solid	2400	m³
- Wet Mix	2220	m³	- Crushed	1360	m³
Copper	8800	m³	Sheep - Live	60	head
Earth - Dry	1200	m³	Slate	2900	m³
- Wet	1600	· m³	Sorghum	700	m³
Flour - Loose	450	m³	Steel - Cast	7850	m³
Gargage - Dry	570	m³	- Rolled	7930	m³
- Wet	740	m³	Stone - Crushed	1600	m³
Glass - 1/4" Plate	16	m³	Straw	160	m³
Gravel	1760	m³	Sugar	1600	m³
Hay - Baled	240	m³	Superphosphate - Bulk	1030	m³
Horses - Live	590	head	- Bagged	1130	m³
lce	930	m³	Tar	1070	m³
Iron - Cast	7200	m³	Tin	7350	m³
Kerosene	0.81	Litre	Vinegar	1.02	Litre
Lambs - Live	36	head	Water - Fresh	1000	m³
Lead	11370	m³	- Sea	1025	m³
Lime	950	m³	Wheat - Bulk	760	m³
Limestone - Crushed	1560	m³	Wool - Pressed	1300	m³
- Solid	2630	m³	Zinc	7020	m³

Most commodities and materials vary greatly in mass so it is only possible to list the averages obtained from as many sources as possible.

This information should assist in the initial calculation of load capacities but it is pointed out that only through making tests can actual load capacities be accurately determined